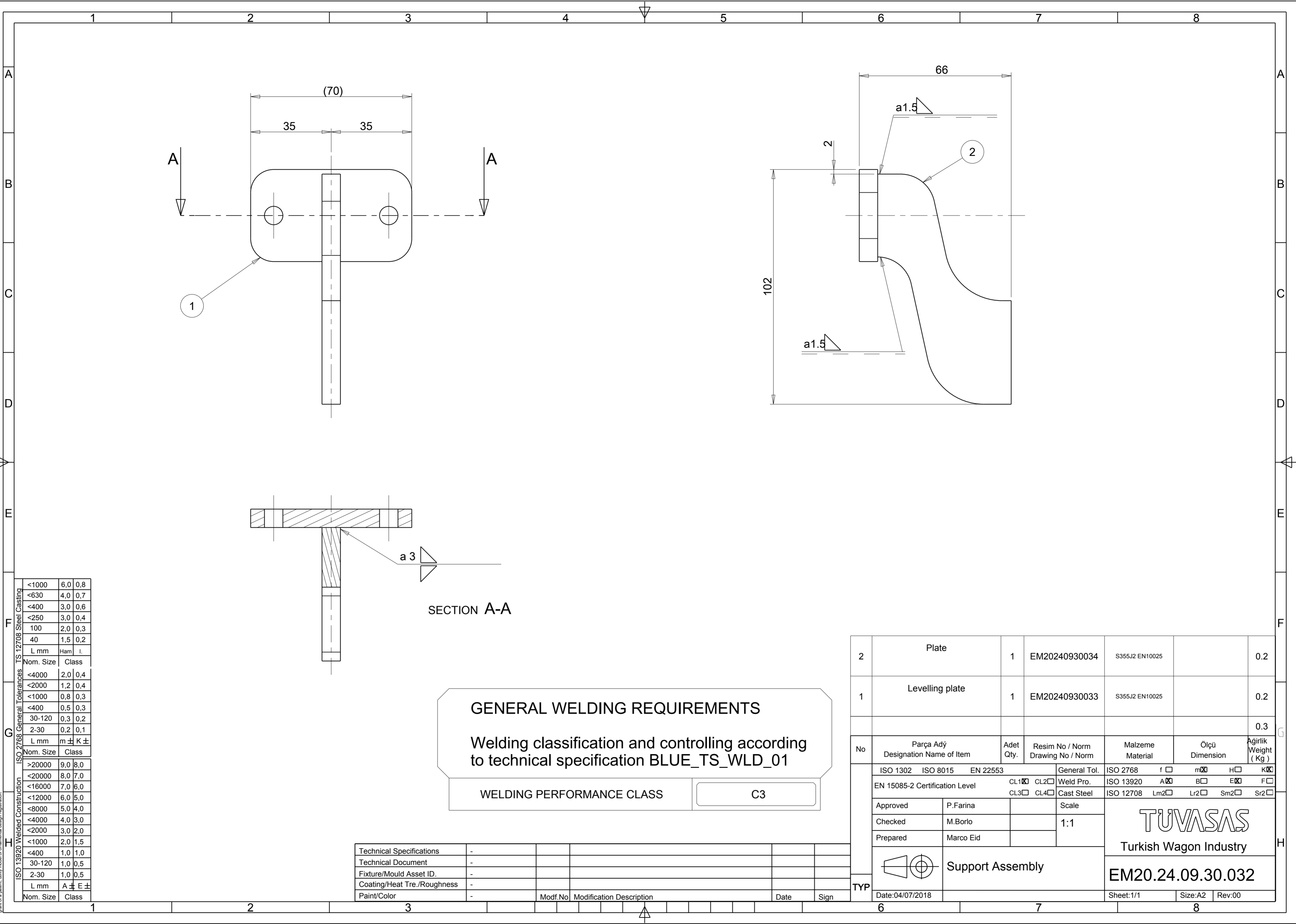


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SECTION A-A

GENERAL WELDING REQUIREMENTS

Welding classification and controlling according to technical specification BLUE_TS_WLD_01

WELDING PERFORMANCE CLASS

C3

Technical Specifications	-					
Technical Document	-					
Fixture/Mould Asset ID.	-					
Coating/Heat Tre./Roughness	-					
Paint/Color	-					
		Modf.No	Modification Description	Date	Sign	

2	Plate	1	EM20240930034	S355J2 EN10025		0.2
1	Levelling plate	1	EM20240930033	S355J2 EN10025		0.2
						0.3
No	Parça Adı Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)
	ISO 1302	ISO 8015	EN 22553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level	CL1 <input checked="" type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/> CL4 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>	
Approved	P.Farina		Scale	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
Checked	M.Borio		1:1			
Prepared	Marco Eid					
		Support Assembly		TÜVASAŞ Turkish Wagon Industry EM20.24.09.30.032		
TYP	Date:04/07/2018	Sheet:1/1			Size:A2	Rev:00